



SALIENT FEATURES

- Pipe connectors are hyd. tested upto 6 Kg/cm². before dispatch.
- Pressure upto 10 Kg/cm². Temperature -15° C. to +100° C. are available.
- Suitable for quick fix and relieve of pipe lines.
- No need of weld joints/flanges to pipes, avoids welding at site.
- Maximum length of pipe erection in minimum time limit.
- Accomodates general misalignments upto 3 to 5 m.m. in axial and 5° angular direction
- Very useful for Gen set/compressors service line installation like water, oil, air etc.
- Light weight assembly.

S.NO.	CLAMP SIZE	SUITABLE PIPE O/D	DIMENSIONS				
			L	W	D	K	
MIN.	MAX.						
1	PCNB 150	168.3	158	324	230	24	30
2	PCNB 100	114.3	168	235	164	10	15
3	PCNB 90/ 4"HPC	101.00	165	223	148.8	10	13
4	PCNB 80	88.9	158	200	132	9	12
5	PCNB 65	73/76.1	125	190	125	10	12
6	PCNB 50	60.3	104	132	88	8	12
7	PCNB 40	48.3	90	126	82	8	10
8	PCNB 38	42.2/38.1	86	111	71	7	10
9	PCDIN 32	32.0	86	111	48	6	9
10	PCDIN 25	25.4/33.4	65	81	48	6	9

Above dimensions are measured in loose condition.

NOTE:

- Pipes to be supported rigidly at every 2 Mtrs. distance.
- While ordering indicate operating temperature of liquid.
- Clean/polish/machine pipe ends before installation.
- Keep minimum 10 m.m. gap between pipe ends.-G
- Wet the seal rings with water only. No petroleum products are to be used.
- The seal rings inside dia. has tol. of -0.5 m.m. before assy.

Manufactured & Marketed by

MACHWELD ENGINEERS

2150/2, S.NO.39 WARJE MALWADI,

PUNE-411052

TEL.: 25291653 FAX: 020-25290564,

E-MAIL: machweld@gmail.com